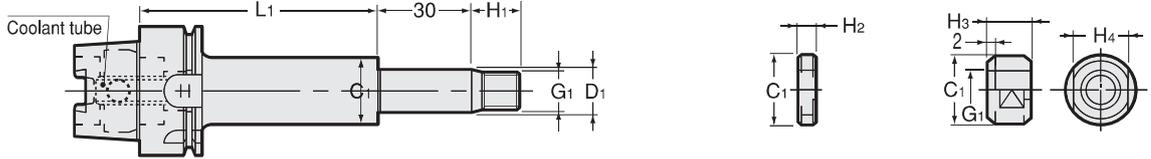




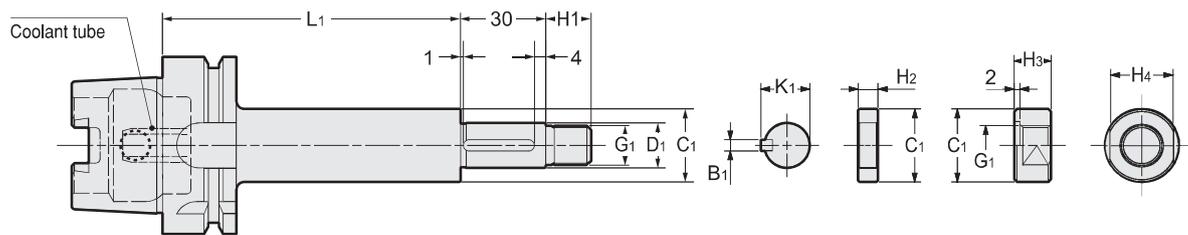
# SCA Side Cutter Arbor

For JIS side cutter and metal saw.

Type1



Type2



● Coolant tube is included

Unit : Metric

Code	Model	Type	D1 (h6)	L1	C1	G1	H1	B1	K1	H2	H3	H4	kg	Cutting dia. Example
5540 13013075	HSK40A -SCA13 -75	1	13	75	20	M12x1.25	15	—	—	3,5,7,8,10,12	12	17		50
5540 13016075	-SCA16 -75	2	16	75	26	M14x1.5	16	4	17.2	3,5,7,8,10,12	13	22		50 ~ 63
5540 13022075	-SCA22 -75	2	22	75	34	M20x1.5	21	6	23.6	3,5,7,8,10,12	18	30		60 ~ 125
5540 13112075	-SCA12.7 -75	1	12.7	75	20	M12x1.25	15	—	—	3,5,7,8,10,12	12	17		50
5540 13115075	-SCA15.875 -75	2	15.875	75	26	M14x1.5	16	3.18	17.42	3,5,7,8,10,12	13	22		50 ~ 63
5540 13122075	-SCA22.225 -75	2	22.225	75	34	M20x1.5	21	3.18	23.82	3,5,7,8,10,12	18	30		60 ~ 125
5540 14013075	HSK50A -SCA13 -75	1	13	75	20	M12x1.25	15	—	—	3,5,7,8,10,12	12	17		50
5540 14016075	-SCA16 -75	2	16	75	26	M14x1.5	16	4	17.2	3,5,7,8,10,12	13	22		50 ~ 63
5540 14022075	-SCA22 -75	2	22	75	34	M20x1.5	21	6	23.6	3,5,7,8,10,12	18	30	1.2	60 ~ 125
5540 14112075	-SCA12.7 -75	1	12.7	75	20	M12x1.25	15	—	—	3,5,7,8,10,12	12	17		50
5540 14115075	-SCA15.875 -75	2	15.875	75	26	M14x1.5	16	3.18	17.42	3,5,7,8,10,12	13	22		50 ~ 63
5540 14122075	-SCA22.225 -75	2	22.225	75	34	M20x1.5	21	3.18	23.82	3,5,7,8,10,12	18	30		60 ~ 125
5540 75013060	HSK63A -SCA13 -60 -H	1	13	60	20	M12x1.25	15	—	—	3,5,7,8,10,12	12	17	1.0	50
5540 75013090	-90 -H	1	13	90	20	M12x1.25	15	—	—	3,5,7,8,10,12	12	17	1.0	50
5540 75016075	-SCA16 -75 -H	2	16	75	26	M14x1.5	16	4	17.2	3,5,7,8,10,12	13	22	1.4	50 ~ 63
5540 75016105	-105 -H	2	16	105	26	M14x1.5	16	4	17.2	3,5,7,8,10,12	13	22	1.5	50 ~ 63
5540 75022075	-SCA22 -75 -H	2	22	75	34	M20x1.5	21	6	23.6	3,5,7,8,10,12	18	30	1.8	60 ~ 125
5540 75022120	-120 -H	2	22	120	34	M20x1.5	21	6	23.6	3,5,7,8,10,12	18	30	1.8	60 ~ 125
5540 75027075	-SCA27 -75 -H	2	27	75	40	M24x2	25	7	29	3,5,7,8,10,12	21	32	2.0	75 ~ 100
5540 75027120	-120 -H	2	27	120	40	M24x2	25	7	29	3,5,7,8,10,12	21	32	2.4	75 ~ 100
5540 75032090	-SCA32 -90 -H	2	32	90	46	M30x2	30	8	34	3,5,7,8,10,12	26	41	2.4	100 ~ 250
5540 77013075	HSK100A -SCA13 -75 -H	1	13	75	20	M12x1.25	15	—	—	3,5,7,8,10,12	12	17	4.3	50
5540 77013105	-105 -H	1	13	105	20	M12x1.25	15	—	—	3,5,7,8,10,12	12	17	4.4	50
5540 77016090	-SCA16 -90 -H	2	16	90	26	M14x1.5	16	4	17.2	3,5,7,8,10,12	13	22	4.2	50 ~ 63
5540 77016120	-120 -H	2	16	120	26	M14x1.5	16	4	17.2	3,5,7,8,10,12	13	22	4.4	50 ~ 63
5540 77022090	-SCA22 -90 -H	2	22	90	34	M20x1.5	21	6	23.6	3,5,7,8,10,12	18	30	4.4	60 ~ 125
5540 77022135	-135 -H	2	22	135	34	M20x1.5	21	6	23.6	3,5,7,8,10,12	18	30	4.7	60 ~ 125
5540 77027090	-SCA27 -90 -H	2	27	90	40	M24x2	25	7	29	3,5,7,8,10,12	21	32	4.5	75 ~ 100
5540 77027135	-135 -H	2	27	135	40	M24x2	25	7	29	3,5,7,8,10,12	21	32	4.9	75 ~ 100
5540 77032090	-SCA32 -90 -H	2	32	90	46	M30x2	30	8	34	3,5,7,8,10,12	26	41	4.7	100 ~ 250
5540 77032135	-135 -H	2	32	135	46	M30x2	30	8	34	3,5,7,8,10,12	26	41	5.2	100 ~ 250
5540 77040090	-SCA40 -90 -H	2	40	90	55	M36x3	36	10	42.5	3,5,7,8,10,12	31	46	4.9	150 ~ 315
5540 77040135	-135 -H	2	40	135	55	M36x3	36	10	42.5	3,5,7,8,10,12	31	46	5.9	150 ~ 315

HSK63A, HSK100A have manual clamp holes in the shank.

- One clamp nut and spacers (size 3, 5, 7, 8, 10, and 12 / one each) are included.
- Coolant tube is included, although center through coolant is not possible with this model.

### Ordering Example

Without manual clamping hole (HSK40A, HSK50A)

**HSK40A - SCA13 - 75**  
 Shank size                      D1                      Projection length

### Ordering Example

With manual clamping hole (HSK63A, HSK100A)

**HSK63A - SCA12.7 - 75 - H**  
 Shank size                      D1                      Projection length                      With manual clamping hole