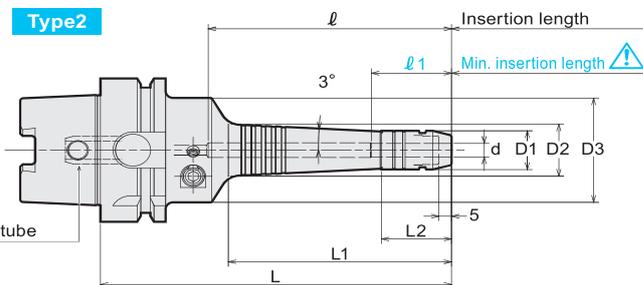
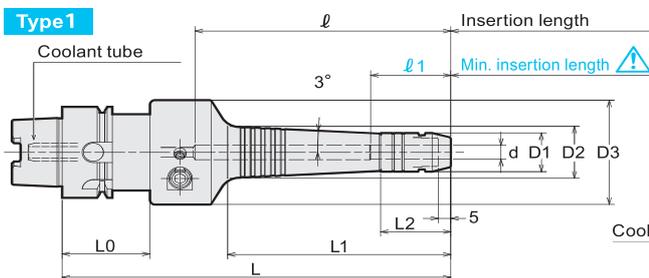




PHC·SB-NC

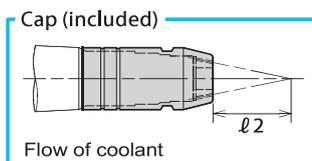
Slim Hydro Chuck Blaster (With cap)

Perfect choice for tight space applications, such as endmill finishing, drilling and reaming on 5-axis machines. Minimize centrifugal force and feed coolant accurately.



Caution
Strictly keep the min insertion length.

● Coolant tube is included



HSK-A

Code	Model	Type	d	L	L1	L2	D1	D2	D3	L0	l	l1	l2	Max min ⁻¹	kg	Wrench (Option)
5770 13606155	HSK40A -PHC06SB -155-NC	1	6	155	89	28	17	22.9	46	35	102	32	30	17,000	0.9	L-4T
5770 13608155	-PHC08SB -155-NC	1	8	155	89	28	19	24.9	46	35	102	32	40	16,000	1.0	
5770 13610155	-PHC10SB -155-NC	1	10	155	89	33	21	26.9	46	35	102	38	50	16,000	1.0	
5770 13612155	-PHC12SB -155-NC	1	12	155	89	33	23	28.9	46	35	102	41	60	15,000	1.0	
5770 14604155	HSK50A -PHC04SB -155-NC	1	4	155	89	33	15	20.9	46	42	135	24	20	18,000	0.9	L-4T
5770 14606155	-PHC06SB -155-NC	1	6	155	89	28	17	22.9	46	42	100	32	30	18,000	1.1	
5770 14608155	-PHC08SB -155-NC	1	8	155	89	28	19	24.9	46	42	100	32	40	18,000	1.1	
5770 14610155	-PHC10SB -155-NC	1	10	155	89	33	21	26.9	46	42	100	38	50	18,000	1.2	
5770 14612155	-PHC12SB -155-NC	1	12	155	89	33	23	28.9	46	42	100	41	60	16,000	1.2	
5770 75604140	HSK63A -PHC04SB -140-NC	2	4	140	89	33	15	20.9	46	—	118	24	20	20,500	1.2	L-4T
5770 75606140	-PHC06SB -140-NC	2	6	140	89	28	17	22.9	46	—	97	32	30	20,500	1.2	
5770 75608140	-PHC08SB -140-NC	2	8	140	89	28	19	24.9	46	—	97	32	40	20,500	1.2	
5770 75610140	-PHC10SB -140-NC	2	10	140	89	33	21	26.9	46	—	97	38	50	20,000	1.3	
5770 75612140	-PHC12SB -140-NC	2	12	140	89	33	23	28.9	46	—	97	41	60	20,000	1.3	
5770 75612185	-185-NC	2	12	185	135	33	23	33.7	46	—	142	41	60	10,000	1.5	
5770 77606155	HSK100A -PHC06SB -155-NC	2	6	155	89	28	17	22.9	46	—	97	32	30	12,500	2.7	L-4T
5770 77606200	-200-NC	2	6	200	135	28	17	27.7	46	—	142	32	30	9,000	2.8	
5770 77608155	-PHC08SB -155-NC	2	8	155	89	28	19	24.9	46	—	97	32	40	12,500	2.7	
5770 77608200	-200-NC	2	8	200	135	28	19	29.7	46	—	142	32	40	9,000	2.9	
5770 77610155	-PHC10SB -155-NC	2	10	155	89	33	21	26.9	46	—	97	38	50	12,500	2.7	
5770 77610200	-200-NC	2	10	200	135	33	21	31.7	46	—	142	38	50	9,000	2.9	
5770 77612155	-PHC12SB -155-NC	2	12	155	89	33	23	28.9	46	—	97	41	60	12,500	2.8	
5770 77612200	-200-NC	2	12	200	135	33	23	33.7	46	—	142	41	60	9,000	3.0	

*HSK63A, HSK100A have manual clamp holes in the shank.

- Cutting tool shank must be within tolerances specified below ;
Shank diameter less than 6mm : Within h6 tolerance
Shank diameter 6mm and over : Within h7 tolerance
h6 or 0/-0.01 tolerance is recommended when newly making a cutting tool.
- Hex-head screws (included) are necessary to plug air hole for center through coolant feed.
- l indicates dimension when using without a preset screw.
() dimension is to end of retention stud.
- On 3mm and 4mm chuck models there may be leaking from the inner diameter slit when using center through coolant.

Ordering Example

HSK63A - PHC12SB - 140 - NC

Shank size I.D. Projection length

Inch size upon request

