

Troubleshooting

(Master arbor)

	Details of the trouble	Cause	Pulled out of holder. Unable to attach fast to spindle or holder in case of MT shank.
1	Unable to obtain required accuracy.	① Seized or adhered chip and dust to arbor shank, spindle I.D. and end surface part. ② Poor spindle accuracy of machine and pre-setter.	① Cleaning of arbor shank, spindle I.D. and end surface part. ② Check run-out accuracy of spindle I.D. and end surface. (Contact the manufacturer.)