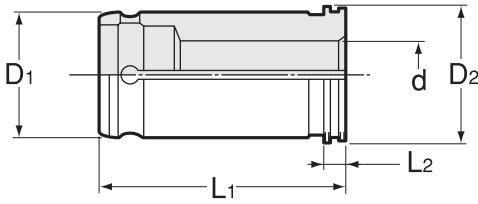


# Milling Chuck Accessories



Inch Sizes		Unit : Inch			
Type	D <sub>1</sub>	D <sub>2</sub>	L <sub>1</sub>	L <sub>2</sub>	
MC 0750	0.750	0.945	2.362	0.157	
1000	1.000	1.142	2.362	0.157	
1250	1.250	1.417	2.835	0.157	
2000	2.000	2.244	3.346	0.157	

Metric Sizes		Unit : Metric			
Type	D <sub>1</sub>	D <sub>2</sub>	L <sub>1</sub>	L <sub>2</sub>	
MC 16	16	19	50	4	
20	20	24	60	4	
25	25	29	60	4	
32	32	36	72	4	
42	42	47	85	4	

## Standard Collet MC

Collet capacity d	Collet outside diameter D <sub>1</sub>								
	0.750	1.000	1.250	2.000	16mm	20mm	25mm	32mm	42mm
1/4	MC0750-0250	MC1000-0250	MC1250-0250						
5/16	MC0750-0312	MC1000-0312	MC1250-0312						
3/8	MC0750-0375	MC1000-0375	MC1250-0375						
1/2	MC0750-0500	MC1000-0500	MC1250-0500						
5/8	MC0750-0625	MC1000-0625	MC1250-0625						
3/4		MC1000-0750	MC1250-0750						
7/8		MC1000-0875	MC1250-0875						
1			MC1250-1000	MC2000-1000					
1-1/4				MC2000-1250					
1-1/2				MC2000-1500					
6mm	MC0750-6	MC1000-6	MC1250-6		MC16-6	MC20-6	MC25-6	MC32-6	MC42-6
8mm	MC0750-8	MC1000-8	MC1250-8		MC16-8	MC20-8	MC25-8	MC32-8	MC42-8
10mm	MC0750-10	MC1000-10	MC1250-10		MC16-10	MC20-10	MC25-10	MC32-10	MC42-10
12mm	MC0750-12	MC1000-12	MC1250-12		MC16-12	MC20-12	MC25-12	MC32-12	MC42-12
16mm	MC0750-16	MC1000-16	MC1250-16			MC20-16	MC25-16	MC32-16	MC42-16
20mm		MC1000-20	MC1250-20				MC25-20	MC32-20	MC42-20
25mm			MC1250-25					MC32-25	MC42-25
32mm									MC42-32

1. Not applicable for some holder sizes. Please see milling chuck pages.

**Ordering Example**  
**MC 42 - 32**  
size (D<sub>1</sub>)      d

## Coolant Collet MC-OH (for cutters with coolant hole)

Collet capacity d	Collet outside diameter D <sub>1</sub>								
	0.750	1.000	1.250	2.000	16mm	20mm	25mm	32mm	42mm
1/4	MC0750-0250-OH	MC1000-0250-OH	MC1250-0250-OH						
5/16	MC0750-0312-OH	MC1000-0312-OH	MC1250-0312-OH						
3/8	MC0750-0375-OH	MC1000-0375-OH	MC1250-0375-OH						
1/2	MC0750-0500-OH	MC1000-0500-OH	MC1250-0500-OH						
5/8	MC0750-0625-OH	MC1000-0625-OH	MC1250-0625-OH						
3/4		MC1000-0750-OH	MC1250-0750-OH						
7/8		MC1000-0875-OH	MC1250-0875-OH						
1			MC1250-1000-OH	MC2000-1000-OH					
1-1/4				MC2000-1250-OH					
1-1/2				MC2000-1500-OH					
6mm	MC0750-6-OH	MC1000-6-OH	MC1250-6-OH		MC16-6-OH	MC20-6-OH	MC25-6-OH	MC32-6-OH	MC42-6-OH
8mm	MC0750-8-OH	MC1000-8-OH	MC1250-8-OH		MC16-8-OH	MC20-8-OH	MC25-8-OH	MC32-8-OH	MC42-8-OH
10mm	MC0750-10-OH	MC1000-10-OH	MC1250-10-OH		MC16-10-OH	MC20-10-OH	MC25-10-OH	MC32-10-OH	MC42-10-OH
12mm	MC0750-12-OH	MC1000-12-OH	MC1250-12-OH		MC16-12-OH	MC20-12-OH	MC25-12-OH	MC32-12-OH	MC42-12-OH
16mm	MC0750-16-OH	MC1000-16-OH	MC1250-16-OH			MC20-16-OH	MC25-16-OH	MC32-16-OH	MC42-16-OH
20mm		MC1000-20-OH	MC1250-20-OH				MC25-20-OH	MC32-20-OH	MC42-20-OH
25mm			MC1250-25-OH					MC32-25-OH	MC42-25-OH
32mm									MC42-32-OH

1. Not applicable for some holder sizes. Please see milling chuck pages.

**Ordering Example**  
**MC 42 - 32 - OH**  
size (D<sub>1</sub>)      d

