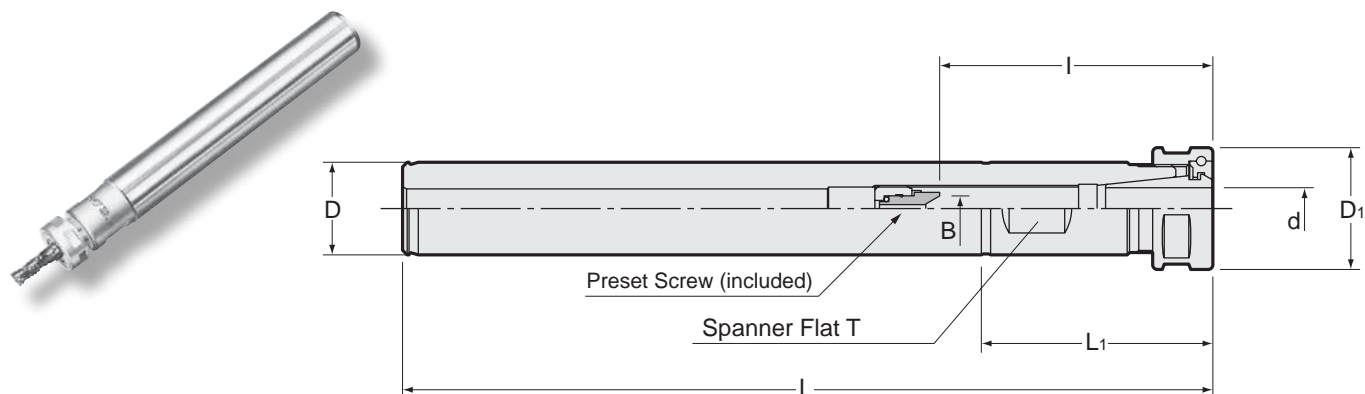


# ST-HDC·A

## Flex Chuck

- For drilling in tight space. Also suitable as sub-holder of milling chuck.



### Metric Sizes (Shank)

Unit : Metric

Code	Model	d	D <sub>0.012</sub> <sup>0</sup>	D1	L	L1	B	I	T	kg	Preset Screw	Nut	Collet	Spanner
0400 12009175	<b>ST20 -HDC09A -175</b>	2.5~9.0	20	26	175	50	0~4	27~56	17	0.4	HDS-09	HDP-09	FDC-09	S-1L
0400 13212185	<b>ST32 -HDC12A -185</b>	2.5~12.0	32	32	185	51	0~6	34~70	29	1.0	HDS-12	HDP-12	FDC-12	S-3L
0400 13212235	<b>-235</b>	2.5~12.0	32	32	235	51	0~6	34~70	29	1.2	HDS-12	HDP-12		

- 1.Collet, spanner, hexagon head preset screw, preset screw for semi-dry processing are sold separately. Standard preset screw is included.
- 2.Refer to P. 092 for minimum tool insertion length in case of using our coolant collets (OH,C or MS) and tool with tang.
- 3.See P.499 for standard Tightening Torque.

#### Ordering Example

**ST20 - HDC 09 A - 175**

Shank size

Max. collet I.D.

Projection length (L)

### Inch Sizes (Shank)

Unit : Inch

Code	Model	d	D <sub>0.0005</sub> <sup>0</sup>	D1	L	L1	B	I	T	kg	Preset Screw	Nut	Collet	Spanner
0400 22409175	<b>ST0750 -HDC09A -175</b>	0.098~0.354	0.750	1.024	6.890	1.969	0.0~0.157	1.063~2.126	0.669 (17mm)	0.4	HDS-09	HDP-09	FDC-09	S-1L
0400 24012185	<b>ST1250 -HDC12A -185</b>	0.098~0.472	1.250	1.260	7.283	2.008	0.0~0.236	1.338~2.598	1.142 (29mm)	1.0	HDS-12	HDP-12	FDC-12	S-3L
0400 24012235	<b>-235</b>	0.098~0.472	1.250	1.260	9.252	2.008	0.0~0.236	1.338~2.598	1.142 (29mm)		HDS-12	HDP-12		

- 1.Collet, spanner, hexagon head preset screw, preset screw for semi-dry processing are sold separately. Standard preset screw is included.
- 2.Refer to P. 092 for minimum tool insertion length in case of using our coolant collets (OH,C or MS) and tool with tang.
- 3.See P.499 for standard Tightening Torque.

#### Ordering Example

**ST0750 - HDC 09 A - 175**

Shank size

Max. collet I.D.

Projection length (L)

Collet

P. 086 - 089



Spanner

P. 095



Preset screw

P. 094

