

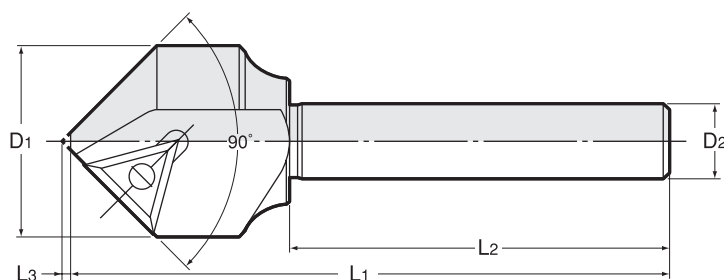
Chamfering Series



Application	Chamfering drill	Gold chamfering drill	New chamfering drill	Chamfering holder
Deburring and chamfering for soft and ductile material.	Yes	Yes	/	Yes
Deburring, chamfering and countersinking for hard and in-ductile material	/	/	Yes	Yes
Chamfering and deburring with drilling machines.	Yes	Yes	Yes	Yes

Features	Chamfering drill	Gold chamfering drill	New chamfering drill	Chamfering holder
Various chamfering diameters with only one tool.	Yes	Yes	Yes	Yes
Smooth finish without chatter.	Yes	Yes	Yes	Yes
Easy positioning	Yes	Yes	Yes	Yes
Special gold coating	/	Yes	/	/
Cobalt high speed steel used	/	/	Yes	/
Indexable inserts reduces cutting tool costs. (No need for re-grinding.)	/	/	/	Yes
2 types (for hard and soft material) are available.	/	/	/	Yes

Chamfering Holder

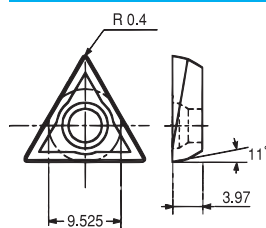


Code	Model	Chamfering dia. (φ)	Dimensions							Insert No.
			D1	D2	L1	L2	L3	kg		
2620 00251290	C25 -ST12 -90°	5 ~ 25	25	12	95	60	1.6	0.11	No.504 No.510	
2620 00401290	C40 -ST12 -90°	20 ~ 40	40	12	95	60	8.4	0.24		
2620 00501290	C50 -ST12 -90°	30 ~ 50	50	12	95	60	13.9	0.38		

Insert for chamfering cutter is specially designed and available only from NT. (1set=10pcs.)
Other commercialized products cannot be used.
Wrench and screw are included.

Accessories

Indexable inserts



Steel, Cast iron

Code	Model
2624 00050410	No.504

Aluminum, Mild steel

Code	Model
2624 00050510	No.510

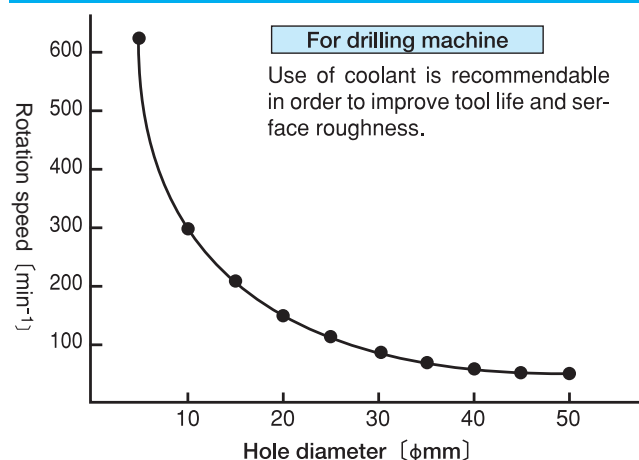
Wrench

Code	Model
2625 00000015	LT-15

Clamp screw

Code	Model
2625 00115672	CB1-3507

Recommended cutting conditions



When using this insert with machining center, please adjust cutting speed between 40 and 100m/min.

Ordering Example

C25 - ST 12 - 90°
 Max. chamfering dia. | Shank size | Angle
 Straight shank