

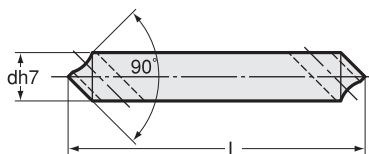
Chamfering Series



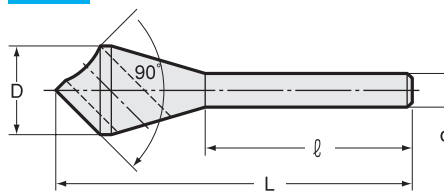
Application	Chamfering drill	Gold chamfering drill	New chamfering drill	Chamfering holder
Deburring and chamfering for soft and ductile material.	Yes	Yes		Yes
Deburring, chamfering and countersinking for hard and in-ductile material			Yes	Yes
Chamfering and deburring with drilling machines.	Yes	Yes	Yes	Yes

Features	Chamfering drill	Gold chamfering drill	New chamfering drill	Chamfering holder
Various chamfering diameters with only one tool.	Yes	Yes	Yes	Yes
Smooth finish without chatter.	Yes	Yes	Yes	Yes
Easy positioning	Yes	Yes	Yes	Yes
Special gold coating		Yes		
Cobalt high speed steel used			Yes	
Indexable inserts reduces cutting tool costs. (No need for re-grinding.)				Yes
2 types (for hard and soft material) are available.				Yes

Type1



Type2



Application

For soft and ductile material. When machining hard and inductile material, please use "NEW CHAMFERING DRILL"

Code	Model	α Angle	Chamfering dia.	Type	$\frac{d}{h7}$	D	l	L
0020 00004490	G04 -ST4 -90°	90°	2 ~ 4	1	4	—	—	50
0020 00006690	G06 -ST6 -90°	90°	3 ~ 6	1	6	—	—	50
0020 00008890	G08 -ST8 -90°	90°	4 ~ 8	1	8	—	—	50
0020 00009690	G09 -ST6 -90°	90°	4 ~ 9	2	6	10	42	55
0020 00014890	G14 -ST8 -90°	90°	6 ~ 14	2	8	15	50	70
0020 00181090	G18 -ST10 -90°	90°	8 ~ 18	2	10	20	70	100
0020 00231290	G23 -ST12 -90°	90°	10 ~ 23	2	12	25	73	110
0020 00281290	G28 -ST12 -90°	90°	12 ~ 28	2	12	30	70	120

Ordering Example

G14 - ST 8 - 90°
 Max. chamfering dia. | Shank size | Angle
 |
 Straight shank

BT
 CAT
 AHO
 HSK-A/E/F/C
 HSK-T
 UTS
 Specialized Machine
 Related Equipment
 Bushing & Chamfering Drill

Drill Jig Bushing

Chamfering Cutter Series

Chamfering Series