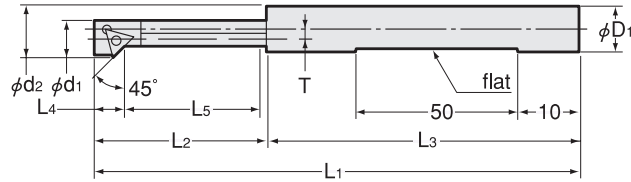
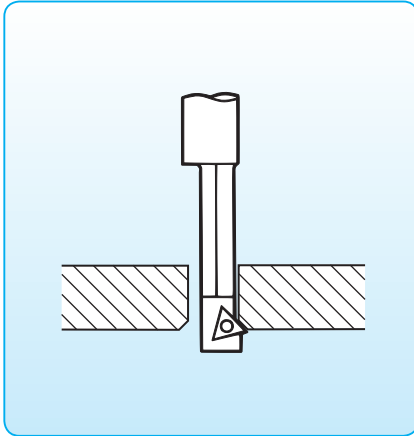


## Back chamfering cutter - BM

Back spot-facing with axially adjustable machines such as machining center and milling machine.

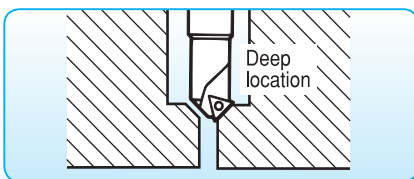
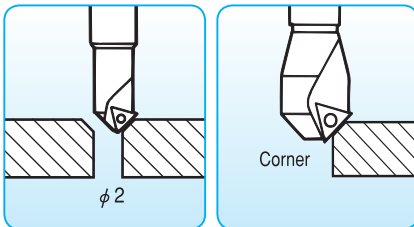


Code	Model	$\phi d1$	$\phi d2$	T	$\phi D1$	L1	L2	L3	L4	L5	kg	Insert No.
2840 01068095	<b>BM068095</b>	6.8	9.5	1.8	12.0	109	39	70	5	32	0.07	TBGT060102R
2840 01085115	<b>BM085115</b>	8.5	11.5	2.1	12.0	119	49	70	5	42	0.07	TBGT060102R
2840 01100140	<b>BM100140</b>	10.0	14.0	2.8	16.0	131	61	70	7	52	0.13	TPMT090202
2840 01120160	<b>BM120160</b>	12.0	16.0	2.8	16.0	136	66	70	7	57	0.14	TPMT090202
2840 01140185	<b>BM140185</b>	14.0	18.5	3.2	20.0	142	72	70	8	62	0.21	TPGT110202R
2840 01160205	<b>BM160205</b>	16.0	20.5	3.2	20.0	152	82	70	8	72	0.24	TPGT110202R

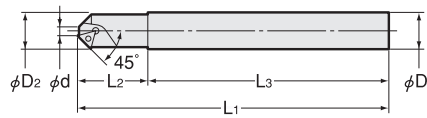
Indexable inserts are not included and not available from us. Wrench and clamp screw are included.

## Chamfering cutter - FM

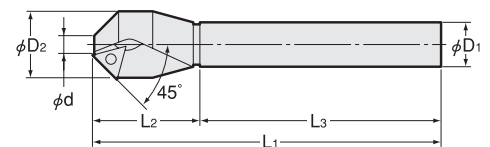
Chamfering, countersinking and corner rounding with machining center and milling machine.



Type 1



Type 2

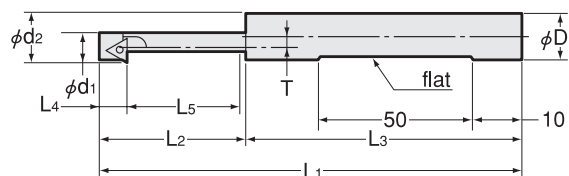
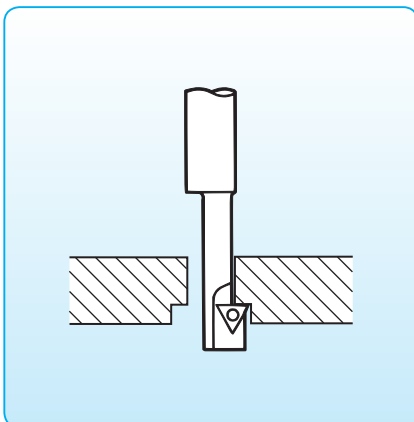


Code	Model	Type	Chamfering dia	$\phi D1$	$\phi D2$	L1	L2	L3	kg	Insert No.
2820 00000209	<b>FM0209</b>	1	2 ~ 9	12	12	140	40	100	0.12	No.520
2820 00000514	<b>FM0514</b>	1	5 ~ 14	16	16	160	60	100	0.23	No.520
2820 00001030	<b>FM1030</b>	2	10 ~ 30	20	32	167	47	120	0.41	No.504

Insert for chamfering cutter is specially designed and available only from NT. (1set=10pcs.)  
Other commercialized products cannot be used.  
Wrench and screw are included.

## Back spot-facing cutter - BZ

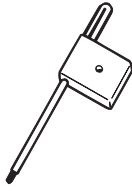

Back chamfering with axially adjustable machines such as machining center and milling machine.



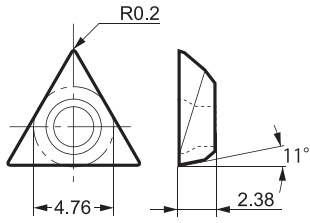
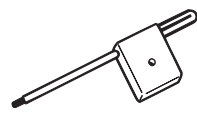

Code	Model	$\phi d1$	$\phi d2$	T	$\phi D1$	L1	L2	L3	L4	L5	kg	Insert No.
2840 00070110	<b>BZ070110</b>	7.0	11	2.6	12	106	36	70	7	27	0.07	EPGT040102R
2840 00085140	<b>BZ085140</b>	8.5	14	3.3	12	111	41	70	8	32	0.07	TBGT060102R
2840 00105170	<b>BZ105170</b>	10.5	17	3.8	16	116	46	70	8	37		TBGT060102R
2840 00130190	<b>BZ130190</b>	13.0	19	3.8	16	122	52	70	9	42		TPGT080202R
2840 00170250	<b>BZ170250</b>	17.0	25	4.8	20	135	65	70	12	52		TPGT110202R
2840 00210310	<b>BZ210310</b>	21.0	31	5.8	25	155	85	70	12	72		TPGT110202R

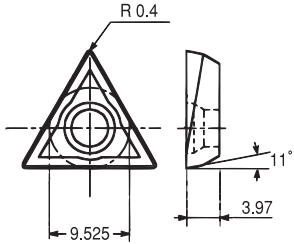
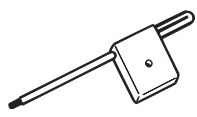

Indexable inserts are not included and not available from us. Wrench and clamp screw are included.

## BM Accessories



Wrench	Code	Model	Insert No.	Clamp screw	Code	Model	Insert No.
	2825 00000006	LT-6	TBGT060102R		2825 12004306	CB1-20043-T6	TBGT060102R
	2825 00000007	LT-7	TPMT090202		2625 12204607	CB1-22046-T7	TPMT090202
	2625 00000008	LT-8	TPGT110202R		2625 12504808	CB1-25048-T8	TPGT110202R

## FM Accessories

Insert		Wrench		Clamp screw	
					
Code	Model	Code	Model	Code	Model
2824 00052010	<b>No.520</b>	2825 00000006	<b>LT-6</b>	2825 12004306	<b>CB1-20043-T6</b>

Insert		Wrench		Clamp screw	
					
Code	Model	Code	Model	Code	Model
2624 00050410	<b>No.504</b>	2625 00000015	<b>XF-15</b>	6041 00115672	<b>CB1-3507</b>

## BZ Accessories

Wrench	Code	Model	Insert No.	Clamp screw	Code	Model	Insert No.
	2825 00000006	LT-6	EPGT040102R		2825 12003306	CB1-20033-T6	EPGT040102R
			TBGT060102R		2825 12004306	CB1-20043-T6	TBGT060102R
			TPGT080202R		2625 12504808	CB1-25048-T8	TPGT080202R
	2625 00000008	LT-8	TPGT110202R	2625 12504808	CB1-25048-T8	TPGT110202R	